

DESCRIPTION

Technical Data Sheet Low Density Polyethylene

Alkathene LDD204 is a low density polyethylene designed for a variety of medium to heavy gauge (50-150µm) applications in which a medium slip film is required. Alkathene LDD204 is formulated with a process stabilisation and antiblock additive package and contains additives to confer a medium level of slip.

APPLICATION

Film Extrusion: Alkathene LDD204 is intended for heavy duty bags, shrink film and other medium to heavy duty films that require antiblock and a medium level of slip.

FOOD CONTACT / PRODUCT SAFETY

For food contact information please refer to the Regulatory Data Sheet at <u>genos.com</u>. For product safety information please refer to the Safety Data Sheet at <u>genos.com</u>.

Polymer Properties		Value ¹	Units	Test Method
Melt Index @ 190°C, 2.16 kg		0.45	g/10 min	ASTM D1238
Density		0.922	g/cm ³	ASTM D1505
Film Properties ²		Value ¹	Units	Test Method
Haze		10	%	ASTM D1003
Gloss, 45°		61	GU	ASTM D2457
Dart Drop Impact (F ₅₀)		150	g	ASTM D1709
Tear Strength	MD TD	3.6 2.5	N N	ASTM D1922
Tensile Strength at Yield ³	MD TD	12 11	MPa MPa	ASTM D882
Tensile Strength at Break ³	MD TD	25 21	MPa MPa	ASTM D882
Elongation at Break ³	MD TD	300 750	% %	ASTM D882
2% Secant Modulus ⁴	MD TD	160 180	MPa MPa	ASTM D882

1. Typical values - not to be construed as specifications.

2. Film Properties have been measured on 50µm gauge film extruded at Qenos (2.0 to 1 blow-up ratio).

3. At 500 mm/min cross head speed.

4. At 20 mm/min cross head speed.

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Transformations

For up to date information, refer to genos.com

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